

Work Order ID 69718

Tuesday, May 17, 2011



Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 5/17/2011 4:1 Start Qty: 1.00



Revision Nbr:

Required Date: 5/19/2011 Reqd Qty: 1.00



Reference:

Cust Item ID:

Customer ID:

Description: UPDATE PAPERWORK TO KITS IN STOCK
D412-711-101 X 2 B68604 PER ECN 11-570

Sales Order:

Approvals:

Process Plan:

MF

Date: 11-05-17

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
-------------	----------------	-----------------------	--------	-----	---------	--------	-----------	------------	------------	---------------	-------------

11/5/2011

MF
11-05-20

QC 21 - 11/5/24

List Lots

Page 1 of 1

Tuesday, May 17, 2011 11:42:33 AM

Criteria : Item ID: D412-711-101 All Locations All Warehouses All-Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
----------------------	-----------------------------	------------	-----------------	---------	---------------	----------	-----------	----------

D412-711-101 Replacement Bubble Window	Main Warehouse FG080	68604	5/6/2011	2.0000		QC21	CHG002	
--	-------------------------	-------	----------	--------	--	------	--------	--

Total: 2.0000

11/5/20
SP

6 6 38

633-505-0000
700 700 700

000-633-505-0000

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 11.05.10	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 11- 570
Product No.: D412-711		Created By: KJ	Approved By: <i>[Signature]</i>	
Product Name: Vertical Reference Door		Checked By: <i>[Signature]</i>	General Manager Approval: N/A	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N		
Production Engineering Coord.	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:

Documents Affected:

Release D412-711 Rev H, A20469DCL1 Rev 16
Release D2046901 Rev 6

PARTS MUST COMPLY

☒

PREVIOUS PARTS SATISFACTORY

☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	KJ	A20469DCL1 Rev 16	11.05.10 <i>[Signature]</i>
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		
11	Update Product Specification Files	Y	KJ		11.5.10 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		11/5/10 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24					

Description / Action:

Update kits in stock with D412-711 Rev H, A20469DCL1 Rev 16 and D2046901 Rev 6

mf 11/05/16 69718
D412-711-101

ECN Verified & Complete: _____

Date: _____